# **Electrical Stress & Reduced Equipment Life**

**Voltage as a Service (VAAS)**<sup>TM</sup> is an energy-saving service solution for regulating and optimizing the voltage supplied to electrical equipment to the optimal level for efficient operation. The purpose of VAAS is to reduce energy consumption, lower electricity bills, and decrease carbon emissions by ensuring that electrical devices operate at their most efficient voltage level.

## **Elevated Voltages and Reduced Equipment Life**

The relationship between elevated voltages, reduced equipment life, and the Arrhenius law activation energy is crucial in understanding the impact of electrical stress on the degradation of motors, transformers, and electronic systems. In this Application Note, we explore this interplay through specific numerical examples for each type of equipment.

## **Arrhenius Law and Activation Energy**

The Arrhenius equation is used to model how temperature affects degradation:

$$k = A \, e^{rac{-E_c}{RT}}$$

Where:

- K Degradation rate
- A Pre-exponential factor (related to the frequency of degradation processes)
- E<sub>a</sub> Activation energy (in Joules per mole)
- R Gas constant (8.314 J/mol·K)
- T Absolute temperature (Kelvin)

The equation shows that even small increases in temperature lead to exponentially higher degradation rates.

The degradation rate doubles for every 10°C increase in temperature, a general rule used in reliability engineering.

## Impact of Elevated Voltages and the Arrhenius Law

In all equipment types (motors, transformers, electronics), higher voltages lead to increased losses (following  $P \propto V^2$ ), which results in elevated temperatures and accelerates degradation. The Arrhenius law predicts how this temperature rise impacts lifespan.

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#### **Application Note** #2447

#### Case 1: Motors

Problem A motor operating at 415 V experiences overheating due to a 10% voltage **increase** (to **456** V). Assume the winding insulation has an activation energy  $E_a =$ 1.0 eV (96,500 J/mol). Under normal conditions, the motor operates at 75°C (348 K), but the voltage increase raises the temperature to 85°C (358 K). Reference [1].

**Calculation** Using the Arrhenius equation:

$$egin{aligned} &rac{k_2}{k_1} = e^{rac{96,500}{8.314} \left(rac{1}{348} - rac{1}{358}
ight)} \ &rac{k_2}{k_1} = e^{\left(96,500 imes - 8.04 imes 10^{-5}
ight)} = e^{7.76} pprox 2,350 \end{aligned}$$

Thus, the degradation rate increases by a factor of 2,350, significantly reducing the motor's life.

#### Case 2: Transformers

Problem A distribution transformer is rated for 11 kV and typically operates with an oil temperature of 60°C (333 K). A 5% voltage increase causes an additional 10°C rise to 70°C (343 K). Transformer insulation has an activation energy E<sub>a</sub> = 0.9 eV (87,000 J/mol). Reference [2].

Calculation Using the Arrhenius equation:

$$rac{k_2}{k_1} = e^{rac{87,000}{8.314} \left(rac{1}{333} - rac{1}{343}
ight)} 
onumber \ rac{k_2}{k_1} = e^{\left(87,000 imes - 8.67 imes 10^{-5}
ight)} = e^{7.54} pprox 1,900$$

The transformer's insulation degradation accelerates by 1,900 times, severely affecting its life expectancy.

#### **Case 3: Electronic Systems**

Problem A semiconductor chip operates at 1.2 V, with a normal temperature of 40°C (313 K). A 10% voltage increase causes the temperature to rise to 50°C (323 K). Electromigration, the primary cause of degradation in chips, has an activation energy Ea = 0.7 eV (67,500 J/mol). Reference [3].

Calculation Using the Arrhenius equation:

$$rac{k_2}{k_1} = e^{rac{67,500}{8.314} \left(rac{1}{313} - rac{1}{323}
ight)} 
onumber \ rac{k_2}{k_1} = e^{\left(67,500 imes - 9.8 imes 10^{-5}
ight)} = e^{6.62} pprox 750$$

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The degradation rate due to electromigration increases by 750 times with this temperature rise.

#### **Summary of Numerical Results**

**Application Note** 

Equipment Type	Normal Temp	Elevated Temp	Activation Energy (eV)	Life Reduction Factor
Motor	75°C	85°C	1	2,350
Transformer	60°C	70°C	0.9	1,900
Electronic System	40°C	50°C	0.7	750

#### Conclusion

#2447

Elevated voltages in motors, transformers, and electronic systems increase power dissipation, raising operating temperatures. According to the Arrhenius law, these temperature rises cause an exponential increase in degradation rates, significantly reducing equipment life. Accurate voltage regulation and thermal management are critical for extending equipment lifespans and ensuring operational reliability.

Therefore, controlling supply voltages with the assistance of Voltage as a Service (VAAS) is critical to ensuring long equipment lifetimes.

#### References

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- 3. Black, J. R. "Electromigration—A Brief Survey and Some Recent Results." *IEEE Transactions* on *Electron Devices*, vol. 16, no. 4, 1969, pp. 338–347.
- 4. Pecht, M., & Tiku, S. "The Impact of Lead-Free Legislation on Microelectronics." *Microelectronics Reliability*, vol. 44, no. 3, 2004, pp. 321–331.

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